



STANDARD TOLERANCES		
EJECTOR PINS		
D	-0.004	-0.01
B	-0.007	-0.02
CORE PINS		
D	+0.005	+0.02
B	+0.000	+0.00
A	+0.000	+0.00
	-0.001	-0.02
L	+0.060	+2.0
	-0.000	-0.0
H	+0.000	+0.00
	-0.010	-2
T	+0.000	+0.00
	-0.002	-0.05
S	±0.03	±1.0
M	±0.03	±1.0
K	+0.002	+0.05
	-0.000	-0.0
	INCH	METRIC

Material

- | | | | |
|--------------------------------------|--------------------------------------|--|---------------------------------|
| <input type="checkbox"/> Ejector Pin | <input type="checkbox"/> Ultra Pin | <input type="checkbox"/> Core Pin | <input type="checkbox"/> Other: |
| Material = H-13 | Material = H-13 | Material = H-13 | Material _____ |
| Core = 40-44 Rc | Core = 40-44 Rc | <input type="checkbox"/> Hard = 50-55 Rc | Core Hardness _____ |
| Surface = 65-70 Rc | Surface = 65-70 Rc | <input type="checkbox"/> Soft = 30-35 Rc | Surface Hardness _____ |
| | Treatment = Chrome | | Treatment _____ |
| | Final pin tolerances: -.0003/-0.0006 | | |

PIN #1			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		-
B	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		-
A	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		-
L	<input type="checkbox"/> Standard		+
			-
H	<input type="checkbox"/> Standard		+
			-
T	<input type="checkbox"/> Standard		+
			-
S	<input type="checkbox"/> Standard		+
			-
M	<input type="checkbox"/> Standard		+
			-
K	<input type="checkbox"/> Standard		+
			-
R1	<input type="checkbox"/> Standard = .25" / 10mm		
	<input type="checkbox"/> To Suit		
R2	<input type="checkbox"/> To Suit		
Quantity:			

PIN #2			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		-
B	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		-
A	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		-
L	<input type="checkbox"/> Standard		+
			-
H	<input type="checkbox"/> Standard		+
			-
T	<input type="checkbox"/> Standard		+
			-
S	<input type="checkbox"/> Standard		+
			-
M	<input type="checkbox"/> Standard		+
			-
K	<input type="checkbox"/> Standard		+
			-
R1	<input type="checkbox"/> Standard = .25" / 10mm		
	<input type="checkbox"/> To Suit		
R2	<input type="checkbox"/> To Suit		
Quantity:			

FAX TO 800-462-6653 OR E-MAIL TECH@PROCOMPS.COM

CONTACT:	COMPANY NAME:	PHONE #:	FAX #:
REFERENCE #:	ACCOUNT #:	E-MAIL ADDRESS:	