



STANDARD TOLERANCES		
D	EJECTOR PIN	
	-0.004 -0.007	-0.1 -0.2
D	CORE PINS	
	+0.010 +0.005	+0.2 +0.1
D	TI Pin	
	+0.003 -0.000	+0.07 -0.00
T	+0.00 -0.02	+0.0 -0.05
H	+0.00 -0.010	+0 -2
L	+0.060 -0.00	+2.0 -0.0
K	+0.002 -0.00	+0.5 -0.0
	INCH METRIC	

- Ejector Pin** Material = H-13 Core = 40-44 Rc Surface = 65-70 Rc
 Ultra Pin Material = H-13 Core = 40-44 Rc Surface = 65-70 Rc Treatment = Chrome Final pin tolerances: -.0003/-0.006
 Core Pin Material = H-13 Hard = 50-55 Rc Soft = 30-35 Rc
 Thousandth Inc (TI) Pin Material = M-2 Core = 60-64 Rc
 Other: Ej Pin Core Pin TI Pin
 Material _____ Core Rc _____ Surface Rc _____ Treatment _____

PIN #1			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		
	<input type="checkbox"/> Standard TI Pin		-
H	<input type="checkbox"/> Standard		+
			-
T	<input type="checkbox"/> Standard		+
			-
L	<input type="checkbox"/> Standard		+
			-
K	<input type="checkbox"/> Standard		+
			-
Quantity:			

PIN #2			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		
	<input type="checkbox"/> Standard TI Pin		-
H	<input type="checkbox"/> Standard		+
			-
T	<input type="checkbox"/> Standard		+
			-
L	<input type="checkbox"/> Standard		+
			-
K	<input type="checkbox"/> Standard		+
			-
Quantity:			

PIN #3			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		
	<input type="checkbox"/> Standard TI Pin		-
H	<input type="checkbox"/> Standard		+
			-
T	<input type="checkbox"/> Standard		+
			-
L	<input type="checkbox"/> Standard		+
			-
K	<input type="checkbox"/> Standard		+
			-
Quantity:			

PIN #4			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		
	<input type="checkbox"/> Standard TI Pin		-
H	<input type="checkbox"/> Standard		+
			-
T	<input type="checkbox"/> Standard		+
			-
L	<input type="checkbox"/> Standard		+
			-
K	<input type="checkbox"/> Standard		+
			-
Quantity:			

FAX TO 800-462-6653 OR E-MAIL TECH@PROCOMPS.COM

CONTACT:	COMPANY NAME:	PHONE #:	FAX #:
REFERENCE #:	ACCOUNT #:	E-MAIL ADDRESS:	