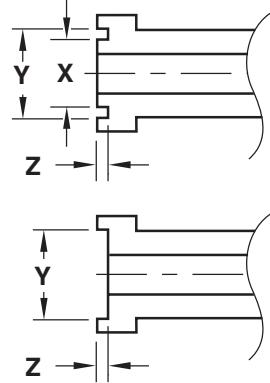
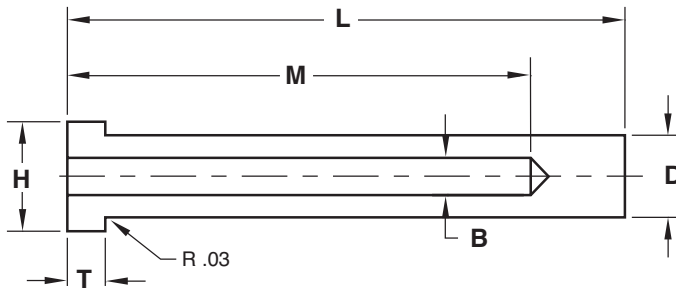




STANDARD TOLERANCES		
D	EJECTOR PIN	
	-0.004 -0.007	-0.01 -0.02
D	CORE PINS	
	+0.010 +0.005	+0.02 -0.00
L	+0.30 -0.00	+1.0 -0.05
H	+0.00 -0.10	+0 -2
T	+0.00 -0.02	+0 -2
B	+0.015 -0.00	+0.1 -0
M	±.01	±.25
	INCH	METRIC



Material

Ejector Pin

Material = H-13
Core = 40-45 Rc
Surface = 65-70 Rc

Core Pin

Material = H-13
 Hard = 50-55 Rc
 Soft = 30-35 Rc

Other:

Material _____
Core Hardness _____
Surface Hardness _____
Treatment _____

PIN #1			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ej Pin		+
	<input type="checkbox"/> Standard Core Pin		-
L	<input type="checkbox"/> Standard		+
			-
H	<input type="checkbox"/> Standard		+
			-
T	<input type="checkbox"/> Standard		+
			-
B	<input type="checkbox"/> Standard		+
			-
M			+
			-
X			+
			-
Y			+
			-
Z			+
			-
Quantity:			

PIN #2			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ej Pin		+
	<input type="checkbox"/> Standard Core Pin		-
L	<input type="checkbox"/> Standard		+
			-
H	<input type="checkbox"/> Standard		+
			-
T	<input type="checkbox"/> Standard		+
			-
B	<input type="checkbox"/> Standard		+
			-
M			+
			-
X			+
			-
Y			+
			-
Z			+
			-
Quantity:			

FAX TO 800-462-6653 OR E-MAIL TECH@PROCOMPS.COM

CONTACT:	COMPANY NAME:	PHONE #:	FAX #:
REFERENCE #:	ACCOUNT #:	E-MAIL ADDRESS:	