



Rapid Tooling Inserts will be quoted to the specific tolerances and locations specified.

1. Relocate components by placing the new locations in the charts below. X & Y locations are from the center of the inserts as shown in Section F.
2. Fill in the diameters, screw size, and plate thicknesses in the appropriate columns for all variables required. Standard tolerances are listed for plate thicknesses and can be altered to suit.
3. Omit components by placing an "X" in the "Omit" column.
4. For additional machining, such as insert pockets, please submit additional drawings.

		Diameter or Thickness	X Location	Y Location	Omit
<b>L</b>	+0.03 -0.08				
<b>W</b>	+0.00 -0.05				
<b>W2</b>	+0.00 -0.05				
<b>A</b>	+0.02 -0.00				
<b>B</b>	+0.02 -0.00				
<b>C</b>	+0.05 -0.00				

		Diameter or Thickness	X Location	Y Location	Omit
<b>D</b>	+0.02 +0.00				
<b>E</b>	+0.02 +0.00				
<b>F</b>	+0.00 -0.05				
<b>G</b>	+0.00 -0.05				
<b>SHCS</b>	Includes 2 tubular dowels (oop).				
<b>LP</b>					
<b>RP</b>					
<b>GP</b>	Lengths to suit w/bushing.				
<b>PPS</b>					

A & B Plate Material: \_\_\_\_\_

Notes: \_\_\_\_\_

Hardness: \_\_\_\_\_

Quantity: \_\_\_\_\_

**FAX TO 800-462-6653 OR E-MAIL TECH@PROCUMPS.COM**

CONTACT:	COMPANY NAME:	PHONE #:	FAX #:
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