



Rapid Tooling Inserts will be quoted to the specific tolerances and locations specified.

1. Relocate components by placing the new locations in the charts below. X & Y locations are from the center of the inserts as shown in Section F, noting offset.
2. Fill in the diameters, screw size, and plate thicknesses in the appropriate columns for all variables required. Standard tolerances are listed for plate thicknesses and can be altered to suit.
3. Omit components by placing an "X" in the "Omit" column.
4. For additional machining, such as insert pockets, please submit additional drawings.

		Diameter or Thickness	X Location	Y Location	Omit
L	+0.003 -0.008				
L2	+0.003 -0.008				
W	+0.005 +0.008				
W2	+0.000 -0.005				
A	+0.003 -0.000				
B	+0.003 -0.000				
A2	+0.002 +0.000				
B2	+0.002 +0.000				
C	+0.005 -0.000				

		Diameter or Thickness	X Location	Y Location	Omit
D	+0.002 +0.000				
E	+0.002 +0.000				
F	+0.000 -0.005				
G	+0.000 -0.005				
SHCS	Includes 2 tubular dowels (oop).				
LP					
RP					
GP	Lengths to suit w/bushing.				
PPS					

A & B Plate Material: _____

Notes: _____

Hardness: _____

Quantity: _____

FAX TO 800-462-6653 OR E-MAIL TECH@PROCOMPS.COM

CONTACT:	COMPANY NAME:	PHONE #:	FAX #:
REFERENCE #:	ACCOUNT #:	E-MAIL ADDRESS:	